

The Resume

Personal Profile – Industrial services

First names:	Ravi Varmora
Date of birth:	24th October 1995
Nationality:	Indian
Institution:	Swamivivekanand University , M.P.
Education:	Diploma Mech. + B.Tech
Languages:	English, Hindi, Gujarati
Professional qualification:	<ul style="list-style-type: none"> • ASNT RT Level-II, ASNT PT Level-II, • ASNT PT Level-II, ASNT MT Level-II, • ASNT PT Level-II, ASNT RT Level-II, • ASNT PT Level-II, ASNT UT Level-II, • ASNT PT Level-II, ASNT VT Level-II,

Professional Experience: List of Projects / assignments handled

Items Inspected	Description Size , code/ standards	Client/ Project	Manufacturer
Raw Materials			
Pipe Flange, Fittings, Forgings	ASTM A 105, A694, IS 2062 GR. A, B 16.5 Etc.	Virgo Valves, TIL Ltd, Superior Steel Overseas, Die Dietrich Process Systems, Reliance Industries Ltd, Etc.	Balkrishna forge, Rollwell Forge, Yashvi Impex, , Kalaria forge, NBM industries, Etc.
Investment and Sand Casting	ASTM A 216, A217, A351, A352, A370, A494, A 743, A703, A890, A995, A487 Etc.	Pentair Valves, Virgo Valves, Emersion Process, Flowserve, Intervolve, GM Engg., Oswal Valves, Anand Tecknow, PJV Valves, Micro Finish, L&T Valves, Pfeiffer, Braunschwiger, Lesser, etc.	Intolcast, Intricast, Gujarat Intrux, Sanjivani Casting, Sandori Casting, Sumangal Casting, Satyay Technocast, Austin Alloy, Metfolw Cast etc.
Cast and Forge Valves	Gate Valves, Globe valve, Check Valves, Ball Valves, Butterfly Valve, Etc.	IOCL, Reliance, Gunnebo India, EIL, GSPC, Steel Strong Valves, L & T Valves Ltd, Flovel Valves, Etc.	GM Engg., GM Valve, Essel Valves, Invent Caast, Etc.
FRP Product	FRP central Hose Station, Lighting Pole, FRP ladder Tray, FRP wall mounted Box, Nuetrilizer Acid Tank, Batch Evaparator,	Reliance Industries Ltd. (J3 Programe), ThyssenKrupp Industries, Adani Petronet, RIL, United Phosphorus,	EPP Composites, parmar Metals,
Fire Fighting Equipments	Branch Pipe and Spry Nozzle, Hydrant Valves, Fire Extinguisher, , Jet Nozzle, Fire Hose with coupling, Hose station, Fire Bricks, Set BA box, Etc.	Gunnebo India, Reliance Industries Ltd, Hindustan Zinc Ltd, Etc.	Newage Fire, EPP composites, Essel Valves, Dalmia Refractories, Achint Chemicals, Etc.

Professional Experience:

Date: (from/to) May 2017 to 2018 For L&T / May 2018 to till now For Groth Continental

Company/Location: 1 = L & T Valves Chennai (Coimbture) Rajkot – (As a Third Party Inspection)

2 =Groth Continental Mfg. Pvt. Ltd. Ahmedabad (Changodar) Rajkot – (As a Representative) .. Countinue Now

Description:	# PROJECT – Glasification Service At Rajkot
	<p>Familiar with all Measuring Instrument Like a Vernier Calliper, Micrometre, Depth Gauge, Plug Gauge, Radius Gauge Etc...</p> <ul style="list-style-type: none"> • Review and verification of technical / project specification, Approved ITP and purchase order requirements. • Witnessed pouring of casting. • Witnessed chemical analysis testing. • Verification and to ensure traceability of AS CAST heat no. on casting and stamp transfer process on casting and test bar. • Review of manufacturing internal inspection records. • Witnessed mechanical test (Tensile, Yield, Elongation, Impact test, Hardness test - as per NACE, MESC Standards) at NABL Lab. • Witnessed Micro Examination, Ferrite percentage, Pitting Corrosion as per ASTM G48 and G28 at NABL Lab. • Visual inspection carried out for as cast surface. • Dimensional verification and thickness checked for casting. • Reviewed Radiography film / report as per relevant standard. • Reviewed final 3.2 manufacturer test certificate. • Witnessed MPI & DP testing as per Applicable standard. • Weld visual Examination. • Final Visual inspection/ Dimensional check as per drawing.

Date: (from/to)	January – 2012 To June-2016
Company/Location:	Arrow Technocast PVT LTD – Rajkot (Shapar)
Description:	<p>In – Charge (Machining Depart.)</p> <p>Defect Parts Salvage.</p> <p>Welding Map Making & expediting of the Production order to vender.</p> <p>Vender Development & System Implementation</p> <p>Familiar with codes like ASME,ANSI,ISO audit,ISO Audit Handling,TPI Handling.</p> <p>Coordinate with Production & Store People</p>

Date: (from/to)	May – 2016 To December-2017
Company/Location:	Sumangal Technocast Pvt. Ltd. Shapar(Veraval), Rajkot (Gujarat)
Description:	<p>Assistant (Qc)</p> <p>Responsibility for qc departments.</p> <ul style="list-style-type: none"> • Handle all Measurements & Visual • Maintain Documentation for quality • Maintain Record for data of measurements • Make a developments data cards.

Your Faithfully
Ravi Varmora
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